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ITEM	QTY -041	P/N	DESCRIPTION
	X	D3870-041	FWD LH HARDPOINT
1	1	D3870-1	BASE
2	1	D3870-3	RIB

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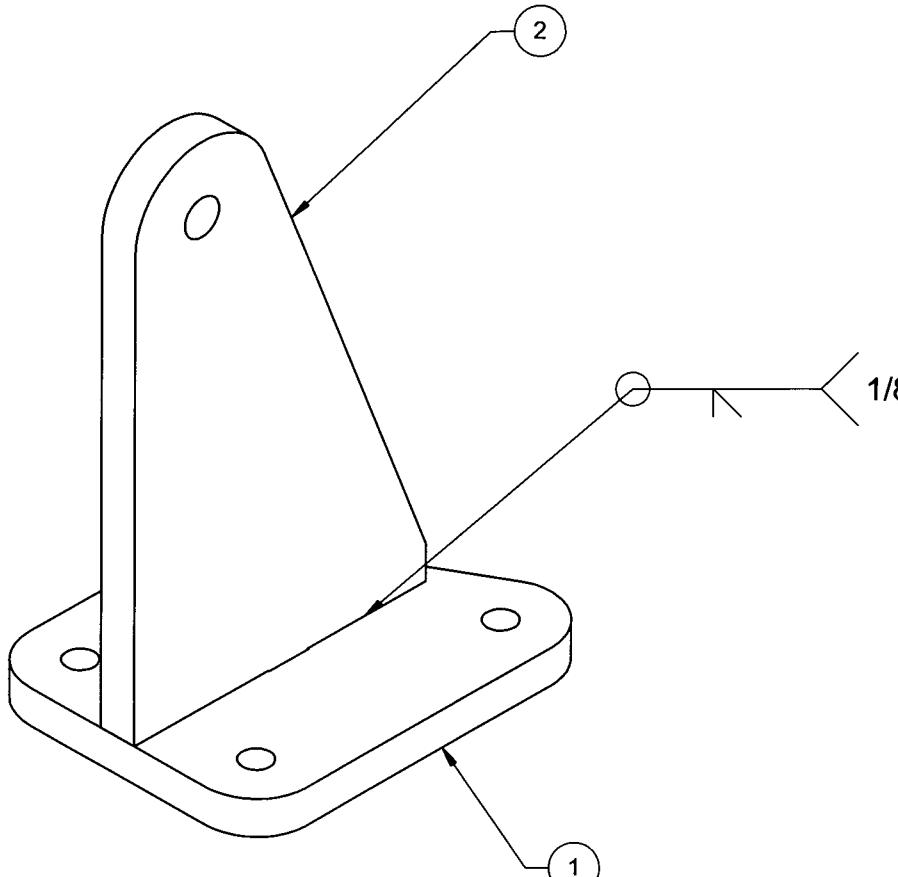
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D3870-041 FWD LH HARDPOINT

RELEASED  
R 2014-07-15  
*[Signature]*

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3870-041" & B/N PER QSI 044 6.1
- 7) WEIGHT: 0.25 lbs
- 8) WELD PER DART QSI 004



APPROVED

B	REMOVE MOUNTING HOLES IN D3870-5 , REVERSE BEND DIRECTION (ZN A8-5, D2-5)), CORRECT PART AND ASSEMBLY WEIGHTS (ALL SHEETS)	DB	14.07.04
A	NEW ISSUE	HS	08.12.11
REV.	DESCRIPTION		
DESIGN	HS	<b>DART AEROSPACE LTD</b>	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	DRAWING NO.	REV. B
MFG. APPR.	JLM	D3870	SHEET 1 OF 5
APPROVED	MP	TITLE	SCALE
DE APPR.	DS-#	MOUNT	NTS
DATE	14.07.04	COPRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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ITEM	QTY -042	P/N	DESCRIPTION
	X	D3870-042	FWD RH HARDPOINT
1	1	D3870-1	BASE
2	1	D3870-3	RIB

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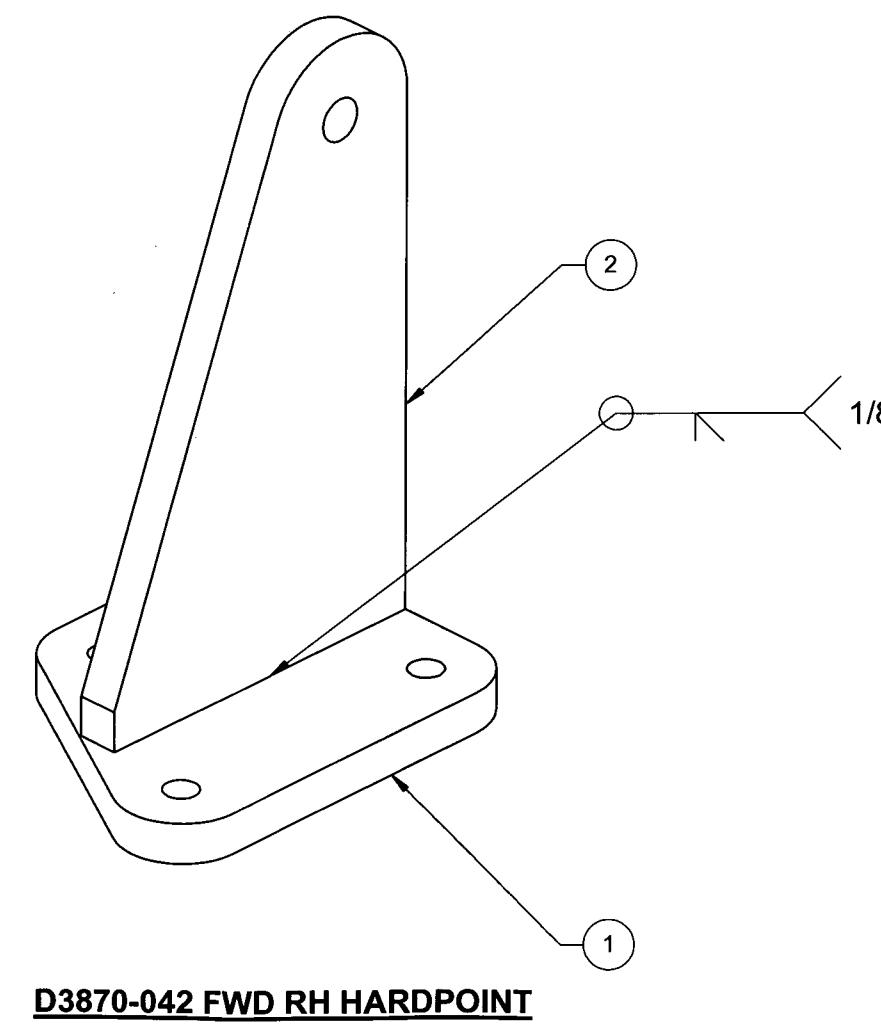
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D3870-042 FWD RH HARDPOINT

RELEASED  
2014-07-15  
*[Signature]*



NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3870-042" & B/N PER QSI 044 6.1
- 7) WEIGHT: 0.25 lbs
- 8) WELD PER DART QSI 004

APPROVED

DESIGN	HS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	DB	
CHECKED	ML	DRAWING NO. <b>D3870</b>
MFG. APPR.	JLM	REV. B SHEET 2 OF 5
APPROVED	MP	TITLE <b>MOUNT</b>
DE APPR.	DS-#	SCALE NTS
DATE	14.07.04	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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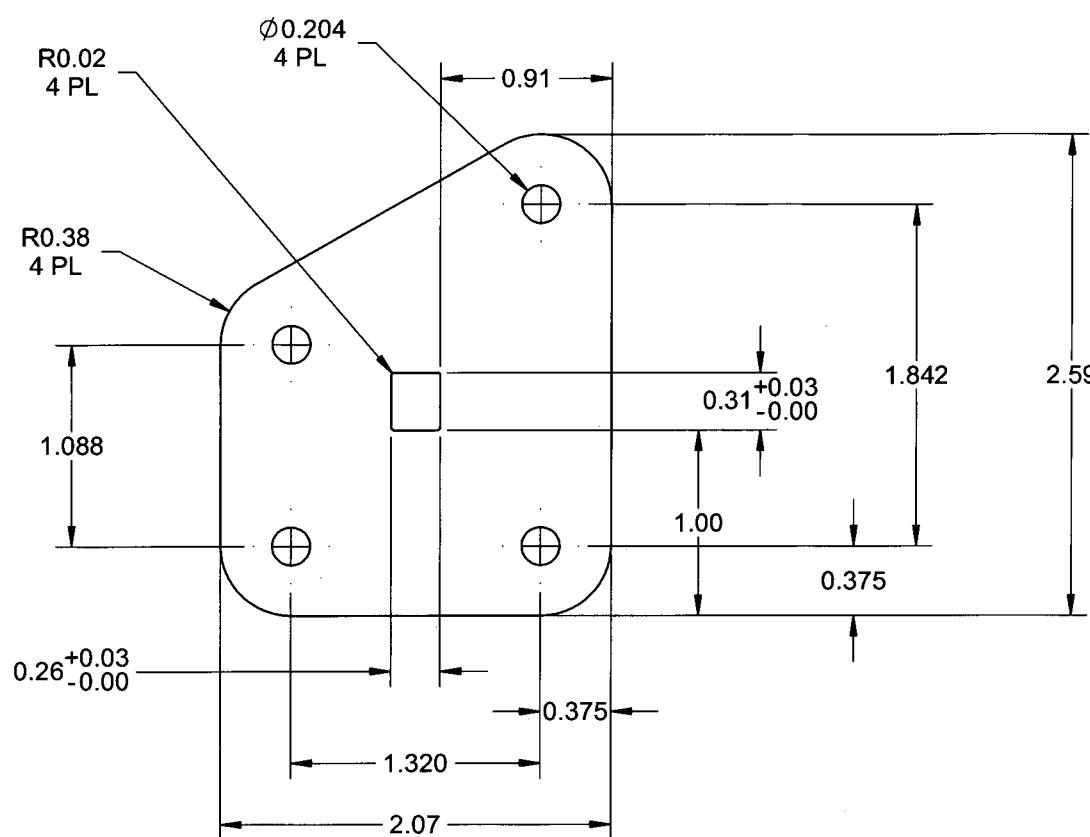
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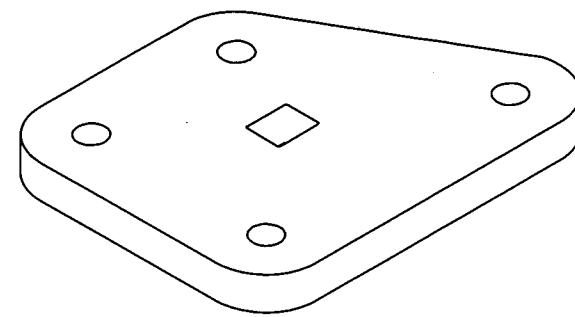
8 7 6 5 4 3 2 1

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D3870-1 BASE



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NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.25 THICK PER AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 (REF DART SPEC M6061T6S.250)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs



APPROVED

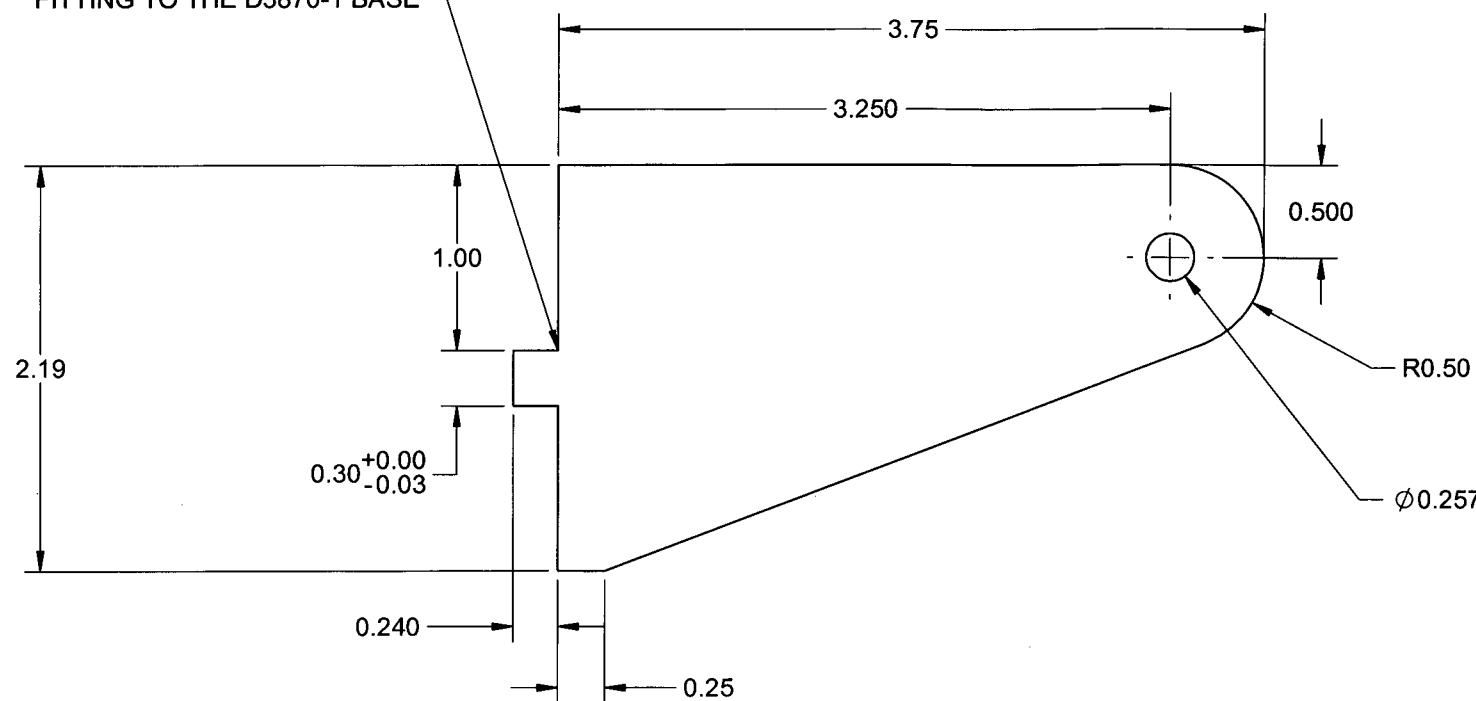
DESIGN	HS	DART AEROSPACE LTD	
DRAWN	DB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	DRAWING NO.	REV. B
MFG. APPR.	JLM	D3870	SHEET 3 OF 5
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	MOUNT	NTS
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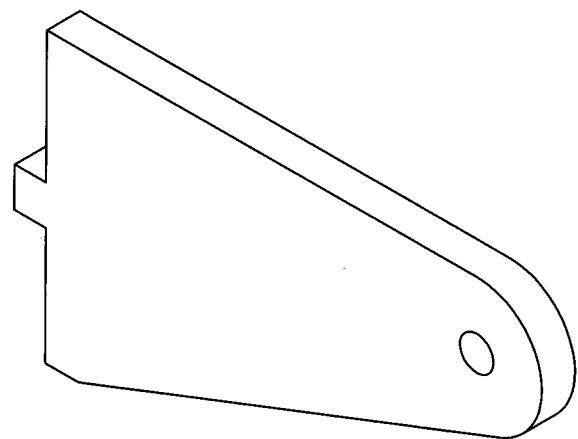
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IT IS ACCEPTABLE TO GRIND  
CORNERS TO FACILITATE  
FITTING TO THE D3870-1 BASE



D3870-3 RIB



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NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.25 THICK PER AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027 (REF DART SPEC M6061T6S.250)
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.14 lbs



APPROVED

DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	DB	
CHECKED	ML	DRAWING NO.
MFG. APPR.	JLM	REV. B
APPROVED	MP	D3870
DE APPR.	DS	SHEET 4 OF 5
		TITLE
		SCALE
		NTS
		MOUNT
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RELEASED  
2014-07-15  
*[Signature]*

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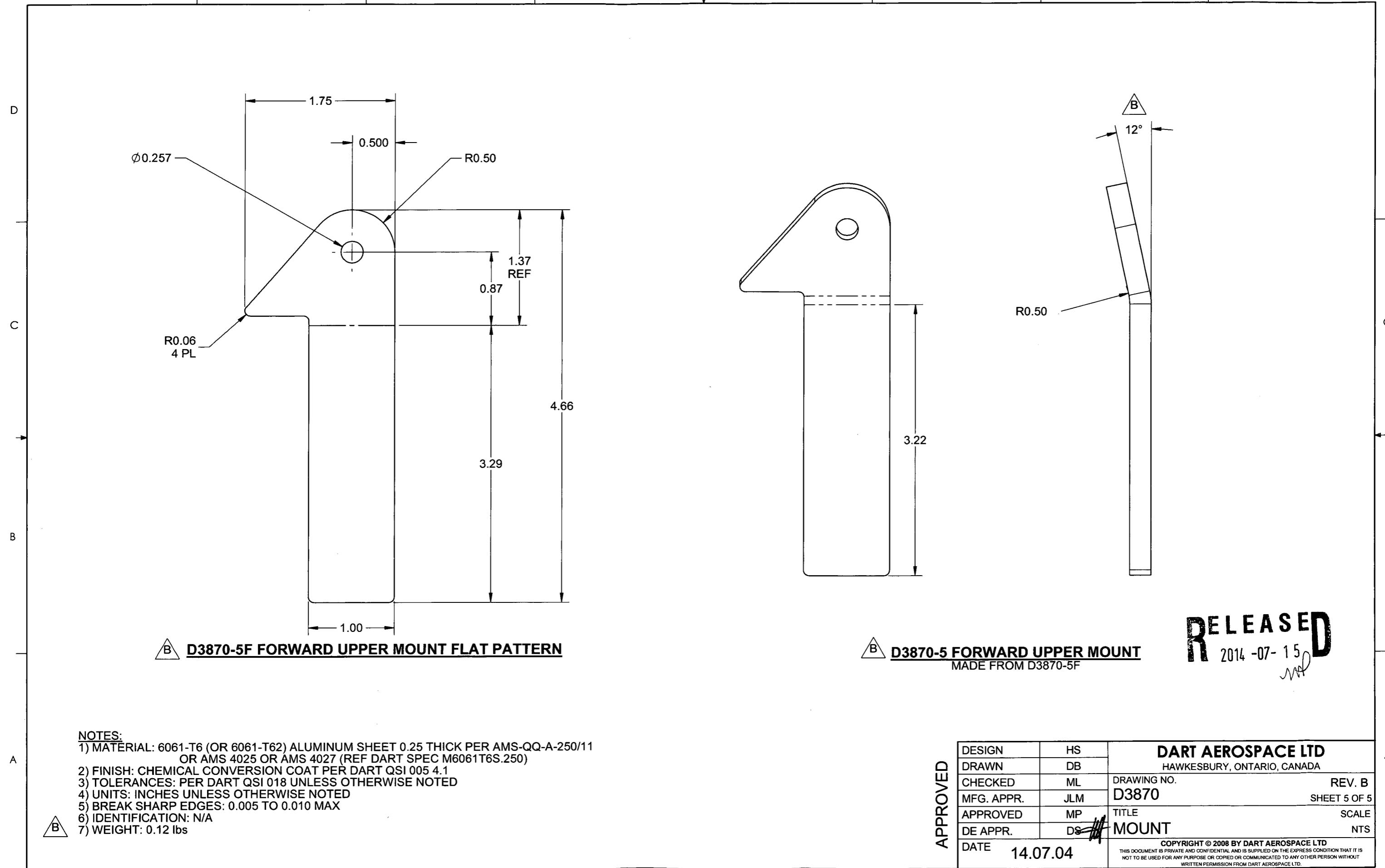
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8 7 6 5 4 3 2 1



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